









"IMPERIAL" WIDE RANGE FLARING KIT

FLARING TOOL CASE: 1/8", 3/16", 1/4", 5/16", 3/8", 7/16", 1/2", 5/8" and 3/4" O.D. 375-FS

- Compact kit holds 2 flaring bars one yoke for flaring 9 tube sizes.
- Self-centering forged steel yoke has latest slip-on feature.
- Hard chrome-finished, swivel-type flaring cone reduces effort required.
- Positive clamping action of flaring bars eliminates tube movement. Nickel-chrome finish.

"IMPERIAL" FLARING AND SWAGING TOOL

FLARING AND SWAGING TOOL: Complete kit - inch: 1/8", 3/16", 1/4", 5/16", 3/8", 7/16", 1/2", 5/8" and 3/4" 275-FS **FLARING AND SWAGING TOOL:** 275-FSM Complete kit - metric: 4 mm, 6 mm, 8 mm, 10 mm, 12 mm, 14 mm, 15 mm, 16 mm, 18 mm and 22 mm FLARING AND SWAGING TOOL 275-FSC **+ TC-1000 TUBE CUTTER:**Complete kit - inch: ¹/₈", ³/₁6", ¹/₄", ⁵/₁6", ³/₈", ⁷/₁6", ¹/₂", ⁵/₈" and ³/₄" + TC-1000

- Flares or swages. Converts quickly.
- Screw-type feed. Ideal close quarters tool.
- 275-FS: the 2 bars cover 9 inch sizes.
- 275-FSM: the 2 bars cover 10 metric sizes.
- Swivel type swaging adapters and spreader cone and hardened steel chrome-finished for easy operation.
- Self centering, slip-on forged steel yoke.

DELUXE FLARING TOOL

DELUXE FLARING TOOL: For ³/16" to ⁵/8" O.D. sizes FT-220

- Comfortable grip handles
- Adjustable gripping pressure Flares a wide range of various types of metal tubing, such as aluminium, annealed brass or stainless steel.

ACCESSORY

FT-220-B

Separate 5-in-1 double flare bar for $^3/16",\ ^1/4",\ ^5/16",\ ^3/8"$ and $^1/2"$ O.D. (not included with FT-220)

SWAGING PUNCHES

193-S 193-S-SP **POUCH with 4 punches**: $^{1}/_{4}$ ", $^{3}/_{8}$ ", $^{1}/_{2}$ " and $^{5}/_{8}$ " **POUCH with 4 punches**: $^{1}/_{4}$ ", $^{3}/_{8}$ ", $^{1}/_{2}$ " and $^{5}/_{8}$ "

with skin packing

- Use these tools for making tubing connections without fittings.
- Enlarge end of tube, insert another tube of original O.D. size and solder together like a sweat fitting.

Punch: 3/16" Punch: ¹/4," Punch: ⁵/16 93-S-04 93-S-05 93-S-06 **Punch**: 3/8" 93-S-08 Punch: 1/2" 93-S-10 **Punch**: 5/8" 93-S-12 93-S-14 Punch: 3/4" 7/8" Punch: **SP-94**

3-in-1 swaging punch: 1/2", 5/8" and 7/8" All-in-1 swaging punch: 1/4", 5/16", 3/8", 1/2" and 5/8" **SP-95**



Tube height gauged by placing tubing even with bevel on swaging punch

Enlarge end of tube, insert another tube, solder like a sweat fitting

