

# Environmental Product Declaration



In accordance with ISO 14025:2006 and EN 15804:2012+A2:2019/AC:2021 for:

## Mora MMIX II, Shower systems

from  
**mora**

This EPD covers multiple products, based on representative product 331600  
The list of included products is presented on page 14 of this EPD document

Programme:	The International EPD® System, <a href="http://www.environdec.com">www.environdec.com</a>
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*An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at [www.environdec.com](http://www.environdec.com)*



## General information

### Programme information

<b>Programme:</b>	The International EPD® System
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<b>Accountabilities for PCR, LCA and independent, third-party verification</b>
Product Category Rules (PCR)
CEN standard EN 15804 serves as the Core Product Category Rules (PCR)
Product Category Rules (PCR): <i>Construction products, 2019:14, version 1.3.3</i>
PCR review was conducted by: <i>The Technical Committee of the International EPD® System. Chair of the PCR review: Claudia A. Peña. The review panel may be contacted via <a href="mailto:info@environdec.com">info@environdec.com</a></i>
<b>Life Cycle Assessment (LCA)</b>
LCA accountability: <i>Uniben Tetley, RISE Research Institutes of Sweden</i>
<b>Third-party verification</b>
Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:  <input checked="" type="checkbox"/> EPD verification by individual verifier  Third-party verifier: <i>Hannu Karppi, Ramboll Finland Oy</i>  Approved by: The International EPD® System
Procedure for follow-up of data during EPD validity involves third party verifier:  <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

## Company information

Owner of the EPD: FM Mattsson Group

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Web: [www.moraarmatur.com](http://www.moraarmatur.com)

Description of the organisation:

FM Mattsson Group conducts the sale, manufacturing and product development of water mixers and related products under the established brands of FM Mattsson, Mora, Damixa, Hotbath, Aqualla and Adamsez.

The group's vision is to be the customer's first choice in the bathroom, kitchen and beyond.

In 2023 the business generated sales of more than 1.9 billion SEK from its companies in Sweden, Norway, Denmark, Finland, Benelux, UK, Germany and Italy and had 568 employees.

FM Mattsson Group is listed on Nasdaq Stockholm.

Product-related or management system-related certifications:

ISO 9001:2015

ISO 14001:2015

Name and location of production site(s):

FM Mattsson Group

Östnorsvägen 95

792 95 Mora, Sweden

## Product information

Product group name: Mora MMIX II, Head shower kits

This EPD covers the product group – Mora MMIX II, Head shower kits. The EPD is based on declared results per kg product for a representative product within the product group. The criterion for defining the representative product is mainly based on the sales volume of products in the group.

Reference Product: The reference product head shower kit 331600 was chosen as the representative product based on high sales volume.

Product group identification: Head shower kit consisting of thermostatic mixing valve according to EN 1111, head/hand shower according to EN 1112 and shower hose according to EN 1113

Product group description: Moras head shower kits are meant for installation in bathrooms. The product consists of a thermostatic shower mixer, head- and hand shower, shower hose and adjustable shower rails for improved installation. Mora head shower kits include built-in features for limitation of water flow and temperature limitation to ensure a sustainable product life cycle with efficient use of water and energy during the usage phase and fulfils e.g. the flow rate requirements of the EU Taxonomy.

UN CPC code: 42911 – Sinks, washbasins, baths and other sanitary ware and parts thereof, of iron, steel, copper, and aluminium.

Geographical scope: Europe

## LCA information

Functional unit / declared unit: 1 kg of head shower kit.

Reference service life<sup>1</sup>: 10 years.

Time representativeness: The data used for the LCA calculation covers bill-of-materials as well as operations at FM Mattsson Group, Mora for the year 2023.

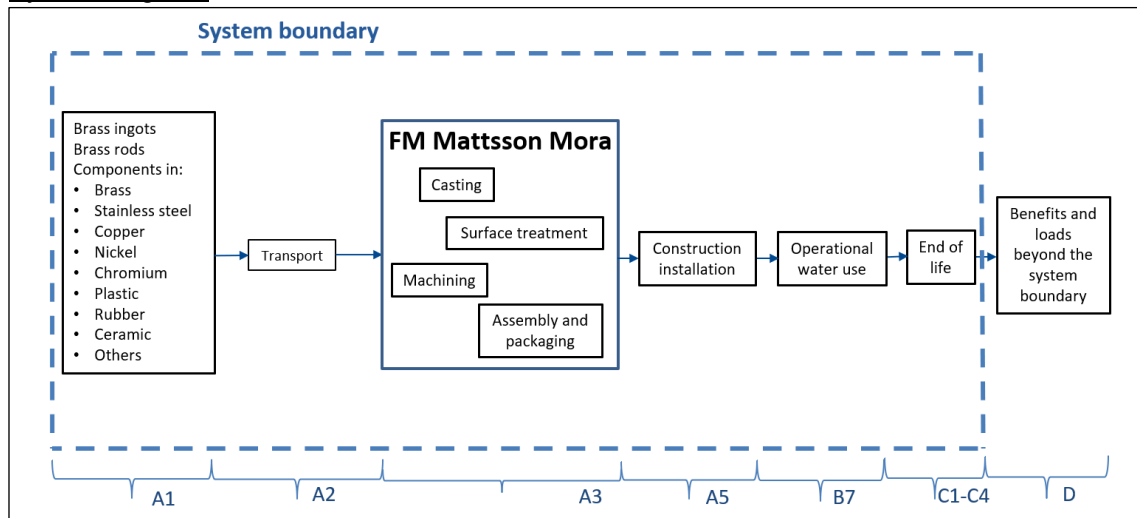
Allocation: Energy and materials input flows for manufacturing activities at FM Mattsson Group factory in Mora are allocated between the studied products by mass. Allocation between the studied products is based on manufacturing data from FM Mattsson Group factory in Mora for the year 2023.

Cut-off criteria: All materials and energy used to manufacture the kitchen mixers are included. Impacts from infrastructure and/or capital goods are excluded as they are assumed to be negligible.

Database(s) and LCA software used: Ecoinvent 3.9.1 with the system model for “allocation, cut-off by classification” and SimaPro 9.5.0.0. The LCIA is based on the EN 15804 reference package EF 3.1.

Description of system boundaries: Cradle to gate (A1-A3) with options, i.e., also operational water use module B7, waste management modules C1–C4 and beyond end-of-life module D.

### System diagram:



<sup>1</sup> The reference service life is valid under domestic and indoor use conditions and defined based on Cordella M. et al. (2014).

**More information**

Supplier specific electricity mixes and corresponding GWP impact: Sweden: 37.1 g CO<sub>2</sub>/kWh; Denmark: 224 g CO<sub>2</sub>/kWh; Spain: 268 g CO<sub>2</sub>/kWh; Lithuania: 459 g CO<sub>2</sub>/kWh; China, southwest region: 314 g CO<sub>2</sub>/kWh; China – unknown location: 948 g CO<sub>2</sub>/kWh; Hong Kong: 870 g CO<sub>2</sub>/kWh.

Electricity used in module A3: Purchased electricity for operations at FM Mattsson Group, Mora is 100% renewable based, from wind, hydro and solar with a GWP impact of 13.4 g CO<sub>2</sub>-eq/kWh.

Information about scenarios and additional technical information: Information about the scenario for operational water use for this product is provided under “Additional Information” below.

Variations in environmental impact results aggregated over modules A-C: For the list of included products in this EPD, the largest variations in aggregated results over modules A-C, relative to the representative product are less than 10% for all the mandatory environmental impact indicators, except for ADP-minerals & metals (24%).

Modules declared, geographical scope, share of specific data (in GWP-GHG results) and data variation (in GWP-GHG results):

	Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	X	X	X	ND	X	ND	ND	ND	ND	ND	ND	X	X	X	X	X	X
Geography	Global /EU	Global /EU	SE		EU							EU	EU	EU	EU	EU	EU
Specific data used	47% for GWP in A1-A3					-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	12% for GWP in A1-A3					-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	0%, all A3 in one site					-	-	-	-	-	-	-	-	-	-	-	-

## LCA modules

**A1 Raw material supply:** This module relates to raw material extraction and processing, processing of secondary material input (e.g. recycling processes), transport to component manufacturing and component manufacturing.

**A2 Transportation:** This module relates to transport from raw material extraction and processing, and component manufacturing to FM Mattsson Group, Mora.

**A3 manufacturing:** This module covers the relevant production processes at FM Mattsson Group, Mora. The processes cover casting, machining, surface treatment and assembling of components. Treatment of waste and wastewater are also included.

**A5 Construction installation:** This module covers transport of cardboard and paper packaging wastes to waste management and their incineration. It is assumed that 26% of the packaging waste is incinerated.

**B7 Operational:** This module covers the production, heating and wastewater treatment of tap water use over the reference service life of the product. Further details on the scenario for operational water use are given in “Additional Information” below.

**C1 De-construction:** This module relates to the dismantling of the kitchen mixers at the end-of-life. It is assumed that the dismantling is done manually and the related impacts are assumed to be negligible.

**C2 Waste Transport:** This module relates to the transport of the dismantled product at end-of-life to a waste processing site. An average distance of 100 km is assumed.

**C3 Waste processing:** This module covers impacts related to sorting and recycling processes for the relevant material components. It is assumed that 90% of the brass and non-brass metals as well as 74% of the packaging wastes are recovered for recycling. The remaining portions of the brass, non-brass metals as well as all the plastics and rubber components are assumed to be incinerated with energy recovery.

**C4 Waste disposal:** This module relates to waste disposal processes such as landfilling. It is assumed that the ceramic components in the studied products are landfilled.

**D Benefits and loads beyond system boundary:** This module covers benefits and loads associated with recovery/recycling beyond the defined system boundary. For this product, this covers benefits from recycling and waste incineration.

## Content information

Product components	Weight, kg	Post-consumer material, weight-%	Biogenic material, weight-% and kg C/kg
Brass	0.500	80	0
Stainless steel	0.185	55	0
Copper	0.019	15	0
Nickel	0.014	35	0
Chromium	0.000	15	0
Plastic	0.268	0	0
Rubber	0.009	0	0
Ceramic	0.004	0	0
TOTAL	1		
Packaging materials	Weight, kg	Weight-% (versus the product)	Weight biogenic carbon, kg C/kg
Corrugated board	0.291	29.1	0.146
Paper	0.002	0.2	0.001
TOTAL	0.293	29.3	0.147

Dangerous substances from the candidate list of SVHC for Authorisation	EC No.	CAS No.	Weight-% per functional or declared unit
Lead	231-100-4	7439-92-1	0.06

## Results of the environmental performance indicators

### Mandatory impact category indicators according to EN 15804

Results per kg head shower kit									
Indicator	Unit	A1-A3	A5	B7	C1	C2	C3	C4	D
GWP-fossil	kg CO <sub>2</sub> eq.	5.39E+00	2.57E-02	2.08E+02	0.00E+00	1.85E-02	8.02E-01	3.65E-05	-1.21E+00
GWP-biogenic	kg CO <sub>2</sub> eq.	-4.45E-01	2.67E-01	1.59E+01	0.00E+00	1.69E-05	4.23E-01	1.68E-07	5.04E-02
GWP-luluc	kg CO <sub>2</sub> eq.	8.89E-03	1.01E-05	1.34E-01	0.00E+00	9.12E-06	1.37E-04	2.52E-08	-4.96E-03
GWP-total	kg CO <sub>2</sub> eq.	5.46E+00	1.53E-01	2.24E+02	0.00E+00	1.85E-02	8.28E-01	3.67E-05	-1.17E+00
ODP	kg CFC 11 eq.	5.54E-06	7.99E-10	3.62E-06	0.00E+00	4.02E-10	5.33E-09	8.27E-13	-1.90E-08
AP	mol H <sup>+</sup> eq.	5.89E-02	1.29E-04	9.33E-01	0.00E+00	4.04E-05	6.30E-04	2.31E-07	-2.54E-02
EP-freshwater	kg P eq.	2.26E-03	3.14E-06	1.05E-01	0.00E+00	1.31E-06	3.85E-05	7.41E-09	-2.04E-03
EP-marine	kg N eq.	6.83E-03	5.54E-05	5.86E-01	0.00E+00	1.02E-05	2.63E-04	8.77E-08	-2.38E-03
EP-terrestrial	mol N eq.	6.88E-02	5.28E-04	1.45E+00	0.00E+00	1.04E-04	2.11E-03	9.39E-07	-2.50E-02
POCP	kg NMVOC eq.	2.21E-02	1.89E-04	7.23E-01	0.00E+00	6.27E-05	6.83E-04	3.17E-07	-7.62E-03
ADP-minerals&metals*	kg Sb eq.	1.98E-04	1.01E-07	2.23E-04	0.00E+00	6.04E-08	7.81E-07	8.94E-11	-2.90E-04
ADP-fossil*	MJ	7.15E+01	2.87E-01	2.76E+03	0.00E+00	2.62E-01	1.75E+00	6.86E-04	-1.54E+01
WDP*	m <sup>3</sup>	4.34E+02	2.42E-03	1.39E+03	0.00E+00	1.08E-03	2.52E-02	2.12E-05	-5.51E-01
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption								

*\* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.*

*The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins and/or risks.*

*As this EPD includes module C, the use of the results of modules A1-A3 without considering the results of module C is discouraged.*

*Note that the results are per declared unit of 1 kg of the product and in order to estimate results per 1 unit of a product, the results declared here per 1 kg of the product should be multiplied by its gross weight, including packaging. Also the results for module B7 are per a flow rate of 1 liter per minute and in order to estimate results for a specific flow rate for a product, the results declared here for 1 liter per minute should be multiplied by the actual flow rate of the product, Further information about the weights and flow rates of the listed products in this EPD on page 14 of this document or at [www.moraarmatur.com](http://www.moraarmatur.com).*

### Additional mandatory and voluntary impact category indicators

Results per kg head shower kit									
Indicator	Unit	A1-A3	A5	B7	C1	C2	C3	C4	D
GWP-GHG <sup>2</sup>	kg CO <sub>2</sub> eq.	5.40E+00	2.57E-02	2.08E+02	0.00E+00	1.85E-02	8.03E-01	3.65E-05	-1.22E+00

### Resource use indicators

Results per kg head shower kit									
Indicator	Unit	A1-A3	A5	B7	C1	C2	C3	C4	D
PERE	MJ	1.89E+02	9.99E-03	3.38E+02	0.00E+00	4.12E-03	1.52E-01	1.40E-05	-4.68E+00
PERM	MJ	4.67E+00	-4.67E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	MJ	1.93E+02	-4.66E+00	3.38E+02	0.00E+00	4.12E-03	1.52E-01	1.40E-05	-4.68E+00
PENRE	MJ	7.16E+01	2.87E-01	2.76E+03	0.00E+00	2.62E-01	1.75E+00	6.86E-04	-1.54E+01
PENRM	MJ	8.32E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-8.32E+00	0.00E+00	0.00E+00
PENRT	MJ	7.99E+01	2.87E-01	2.76E+03	0.00E+00	2.62E-01	-6.57E+00	6.86E-04	-1.54E+01
SM	kg	5.09E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	m <sup>3</sup>	6.02E+00	1.59E-04	4.14E+01	0.00E+00	7.94E-05	2.13E-03	3.64E-07	-2.86E-02
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water								

<sup>2</sup> This indicator accounts for all greenhouse gases except biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. As such, the indicator is identical to GWP-total except that the CF for biogenic CO<sub>2</sub> is set to zero.

### Waste indicators

Results per kg head shower kit									
Indicator	Unit	A1-A3	A5	B7	C1	C2	C3	C4	D
Hazardous waste disposed	kg	8.42E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Non-hazardous waste disposed	kg	1.44E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.31E-03	0.00E+00
Radioactive waste disposed	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

### Output flow indicators

Results per kg head shower kit									
Indicator	Unit	A1-A3	A5	B7	C1	C2	C3	C4	D
Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Material for recycling	kg	0.00E+00	2.17E-01	0.00E+00	0.00E+00	0.00E+00	1.37E-01	0.00E+00	0.00E+00
Materials for energy recovery	kg	0.00E+00	7.63E-02	0.00E+00	0.00E+00	0.00E+00	2.78E-01	0.00E+00	0.00E+00
Exported energy, electricity	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-9.64E-01
Exported energy, thermal	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-1.95E+00

## Additional environmental information

Overall, the results for the potential environmental impacts over the entire life cycle of the kitchen mixers show that the use phase (B7) related to operational water use is by far the most significant contributor. It illustrates the importance of the use phase in reducing environmental impacts associated with sanitary fitting products. Design of energy-efficient products, choice of renewable energy sources during the use phase as well as appropriate user behaviour can play a significant role in lowering the use phase impacts. Studies have shown that up to 40% energy savings can be realized through energy-efficient taps and showers (Dodoo et al. 2017; Folkesson et al., 2017).

### Operational water use scenario

For this product, the scenario for operational water use has been modelled based on average performance parameters for kitchen mixers derived from a study by Cordella M. et al. (2014) on different sanitary products within the EU and information from the European Water Label (EWL, 2022). The parameters used to estimate the water use for the kitchen mixers as well as the energy mix for water heating are given in the tables below. Based on the given parameters and assumptions, the annual average water consumption for this product is 2 555 liters per person. About 90% of this is assumed to be hot water use and the corresponding annual energy use to heat the water is about 60 kWh. Note that the corresponding climate impact for module B7, 224 kg CO<sub>2</sub>-eq is based on an assumed flow rate of 1 liter/minute for 10 years of use by one person and also includes water production and distribution, as well as waste water treatment. In order to estimate the climate impact for B7 for a specific kitchen mixer, the climate impact result of 224 kg CO<sub>2</sub>-eq should be multiplied by its actual nominal flow rate and further information about the nominal flow rates of the listed head shower kits/shower system kits given on page 14 and also available at [www.moraarmatur.com](http://www.moraarmatur.com).

Parameters used to model the operational water use for the head shower kits/shower system kits		
Parameter	Value	Unit
Reference flow	1	l/minute
Use cycles	1	Per person/day
Duration of use cycle	7	Minute
Share of hot water use	90	%
Cold water inlet temperature	15	°C
Outlet mixed water temperature	38	°C
Specific heat capacity of water	4.18	kJ/(kg·K)
Density of water	0.981	kg/l

The energy mix for the operational water use scenario is modelled based on data for different fuel mixes for water heating in EU households for 2020 (Eurostat, 2022). In 2020, 15% of the total final energy use in the EU was for water heating in the residential sector.

Energy mix for operational water heating modelling	
Energy source	Share, %
Solid fossil fuels and peat	8.97
Natural gas	22.18
Oil and petroleum products	16.78
Renewables and biofuels	11.84
Electricity	13.79
Heat	26.44
Total	100
Corresponding GWP	329 g CO <sub>2</sub> -eq/kWh

## Differences versus previous versions

This is the first version of the EPD so there are no differences versus previous versions of the EPD.

## References

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Dodoo et al. (2017) Final energy savings and cost-effectiveness of deep energy renovation of a multi-storey residential building, *Energy*, Volume 135, 2017, Pages 563-576, ISSN 0360-5442, <https://doi.org/10.1016/j.energy.2017.06.123>.

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This EPD covers the product group - Mora MMIX II Shower systems and is based on the reference product 331600 Mora MMIX II Shower kit 160 as the representative product due to its high sales volume within the group. The EPD covers the head shower kits listed below:

Article number	GTIN	Name	Weight (kg)	Weight, incl. packaging (kg)	Flow rate (l/min)
331500	7391887267338	Mora MMIX II Shower kit 150	2.199	2.861	7.5
331500.LD	7391887267314	Mora MMIX II Shower kit 150 6l	2.199	2.861	6.0
331500.DB	7391887267321	Mora MMIX II Shower kit 150 with cover plates	2.309	2.970	7.5
331600	7391887267307	Mora MMIX II Shower kit 160	2.249	2.909	7.5
331600.LD	7391887267291	Mora MMIX II Shower kit 160 6l	2.249	2.909	6.0
331700	7391887267284	Mora MMIX II Bath & shower kit 160	2.743	3.298	7.5
331705	7391887267260	Mora MMIX II Bath & shower kit 150	2.755	2.761	7.5
331705.DB	7391887267253	Mora MMIX II Bath & shower kit 150 with cover plates	2.864	2.871	7.5
331800	7391887267246	Mora MMIX II Shower system kit 160	3.827	4.874	7.5
331800.LD	7391887267239	Mora MMIX II Shower system kit 160 6l	3.827	4.874	6.0
331900	7391887267222	Mora MMIX II Shower system kit 150	3.816	4.865	7.5
331900.LD	7391887267208	Mora MMIX II Shower system kit 150 6l	3.816	4.865	6.0
331900.DB	7391887267215	Mora MMIX II Shower system kit 150 with cover plates	4.035	5.084	7.5
334020	7391887267154	Mora MMIX II Shower kit 40 inlet down	2.594	3.161	7.5
334020.LD	7391887267147	Mora MMIX II Shower kit 40 inlet down 6l	2.594	3.161	6.0
334025	7391887267130	Mora MMIX II Shower kit 40 inlet up	2.662	3.229	7.5
334025.LD	7391887267123	Mora MMIX II Shower kit 40 inlet up 6l	2.662	3.229	6.0
334030	7391887267116	Mora MMIX II Shower system kit 40 inlet down	4.072	5.017	7.5
334035	7391887267109	Mora MMIX II Shower system kit 40 inlet up	4.072	5.017	7.5
334040	7391887267093	Mora MMIX II Bath & shower kit 40 inlet down	3.088	3.655	7.5
334045	7391887267086	Mora MMIX II Bath & shower kit 40 inlet up	3.156	3.723	7.5

