


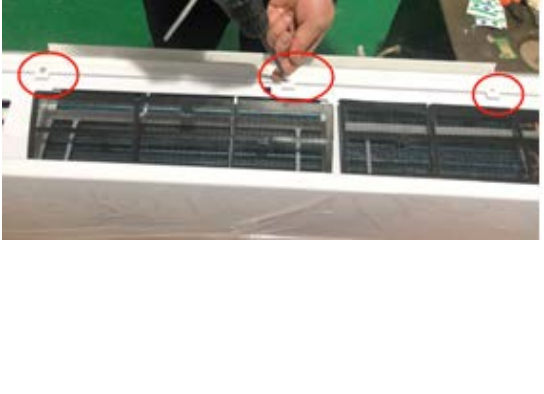




PHW – Fan motor replacement

| | |
|---|--|
|  |  |
| 1. Unit ready | 2. Open the front cover |
|  |  |
| 3. Disconnect the LED display | 4. Loosen the screws |
|  |  |
| 5. Loosen the screws | 6. Press and release the buckles at the back of the front cover |

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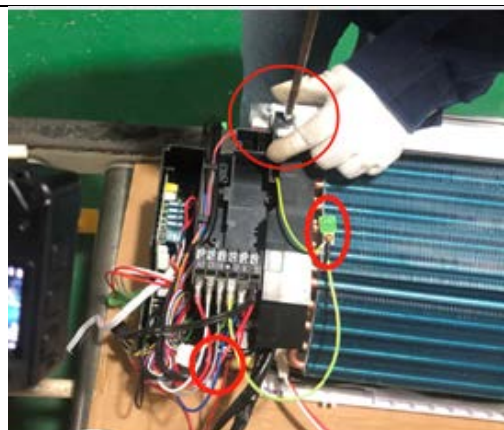
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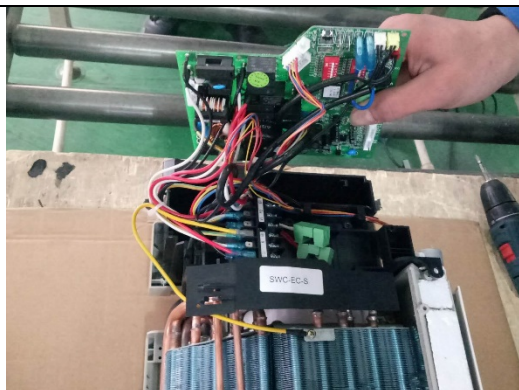




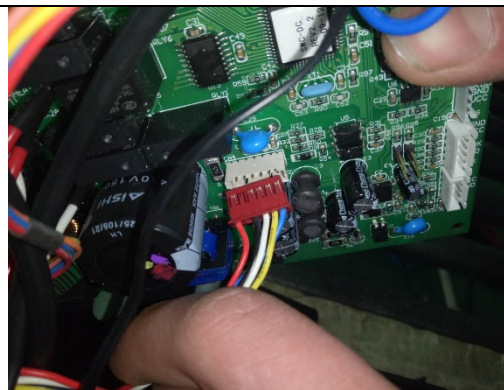
7. Take off the front cover



8. Loosen the screws at the control box



9. Take off the control PCB



10. Disconnect the connector of the fan motor on PCB, then remove the control box



11. Loosen the screws at the motor cover



12. Loosen the screw at the motor shaft to take out the fan motor, then remove the motor to replace it.

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