

Email:

Essen, den 27.10.2021

Our reference: BR

Tel.: +49 (0)2054 / 925 – 170

Email: technik@sanha.com

Combipress feature - Tool compatibility

Dear Sir or Madam,

We are pleased to confirm that SANHA's press systems can be pressed regardless of the manufacturer of the tools, under the condition that the machines and press jaws fulfil the following requirements:

- The press tools must be serviced and maintained in line with the respective manufacturer's guidelines.
- Compact press machines (up to and including 28 mm) must use a minimum press force of 18 kN.
- Conventional and electronic press machines (up to and including 108 mm) must use a minimum press force of 30 kN.
- For metallic press fittings up to and including 54 mm diameter, the press jaws and collars must have the original SA, M or V profiles. Please consult the catalogue of the relevant tool manufacturer for more detailed information.
- When using the M-profile at dimensions 42 up to 54 mm press slings have to be used only
- For metallic press fittings larger than 54 mm diameter, the press slings must have the original SA or M profiles. Please consult the catalogue of the relevant tool manufacturer for more detailed information.

SANHA installation instructions for the respective system must be followed.

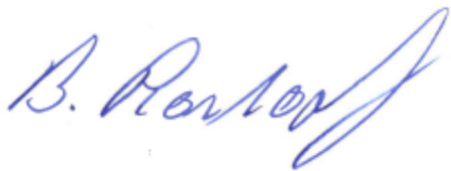
This tool compatibility is valid for heating, drinking water and fuel gas applications only.

For other applications as fire extinguishing, sprinklers, ship building, etc. please consider our technical information and assembly instructions or contact our technical advisory team, as legal or certification related restrictions could apply.

With regards to each individual manufacturer's tools, please consider the catalogue of the tool manufacturer on its website. Hereby, the combination of the pressing jaws and chains may only be carried out in accordance with the specifications of the relevant tool manufacturer.

Best regards,

SANHA GmbH & Co. KG



i. A. Dipl.-Ing. Burkhard Romkopf
Technisches Marketing

SANHA GmbH & Co. KG is one of the leading manufacturers of piping systems for the building services sector and maintains a quality management system with certification according to EN ISO 9001: 2015