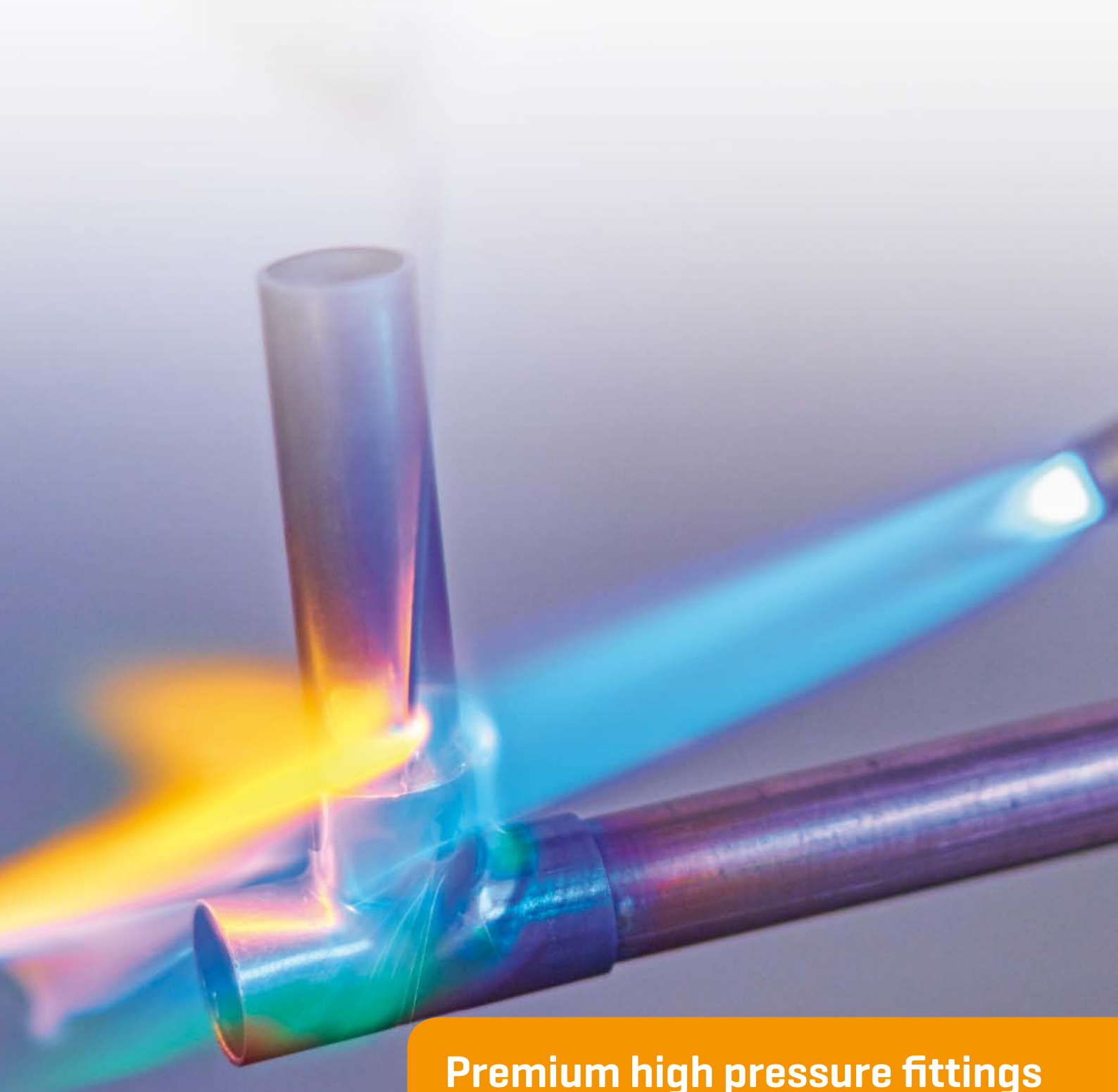


# SANHA RefHP – Premium Piping System

**SANHA**  
a perfect fit



**Premium high pressure fittings  
for the refrigerant industry**

Withstand the highest pressure - High precision - Safe installation

# Quality pays for itself - with the premium SANHA RefHP piping system

Many modern-day applications, from air conditioning to commercial and industrial refrigeration, employ more and more non-fluorinated refrigerants such as R744. However, the use of this medium, while highly efficient and environmentally friendly, leads to higher operating pressures of up to 130 bar at 150 °C.

For high-pressure applications like these, SANHA has diligently developed its series 29000 SANHA RefHP system. Easy to install in compliance with TÜV Material Data Sheet 567 and info sheet AD-2000 Merkblatt 6/2 and economically viable, the SANHA RefHP system provides the optimal solution for your needs when it comes to cooling applications

**What is more: High operating pressures require the highest possible safety standards for humans and the environment alike. Our high pressure fittings ensure premium quality based on more than 50 years of experience in the field of solder fittings. In addition, production in our own factories sets standards and guarantees high precision when it comes to tolerances.**

## General advantages of our high pressure solder fittings

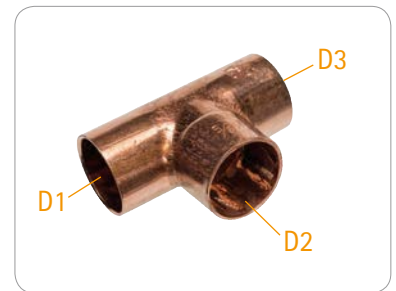
- Ideal for use in high-pressure applications such as refrigeration and air-conditioning systems, especially for CO<sub>2</sub> systems
- For pressures up to 130 bar
- UL tested and certified up to 130 bar
- RefHP fittings are compatible with all four CuFe pipe types available on the market, offering a high degree of flexibility:  
KME – CL12 · HALCOR – TALOS XS · Wieland – K65 · Mueller – XHP
- SANHA has more than 50 years of experience in the production of solder fittings and maintains very close manufacturing tolerances.
- Cost competitive to K65
- Highest European quality through production at our own plant in Ternat, Belgium.
- Wide range of fittings up to 2 1/8".
- Optimum cleaning of the fittings results in a carbon value of <0.5mg C/dm<sup>2</sup>. This is decisive for the quality of the soldered connection as carbon residues can lead to pitting corrosion at higher soldering temperatures.

## Facts & figures

The SANHA RefHP system is made from CuFe2P. This high-strength material is harder than traditional copper and as such can resist higher operating pressure even after hard soldering. At the same time, the material is insensitive to stress corrosion cracking and exhibits a high resistance to natural atmosphere.

Contrary to stainless steel, SANHA RefHP fittings and pipes are connected by capillary brazing and not welded. This makes them easy to install even without expensive specialist welders, needs no yearly training sessions and subsequently reduces installation time and cost noticeably.

The SANHA RefHP system is therefore particularly well suited for use in air conditioning, commercial or industrial refrigeration systems or any refrigeration system using CO<sub>2</sub> / R744 or similar media with operating pressures of up to 130 bar (for higher pressures or more information please contact our Technical Support at [technik@sanha.com](mailto:technik@sanha.com) or +49 2054 925170).



- Easy recognition before and after installation: Pipes and fittings are clearly marked so that all components can be identified at a glance. In addition, the material is slightly magnetic and can be easily distinguished from copper using a neodymium magnet – a very practical advantage!
- Corrosion-proof material
- The highly stable CuFe2P ensures easy and cost-effective installation.
- Excellent machining properties, no toxic chemical elements.
- Makes a significant contribution to an energy-efficient and environmentally-friendly cooling system:
  - Compared to conventional systems, as much as 25 % energy can be saved in transcritical CO<sub>2</sub> systems!
  - This is particularly important for supermarkets, where cooling systems operate 24/7.
- Suitable for installation under the European Pressure Equipment Directive.
- Transition fittings available in metric sizes.

## Advantages over TIG welding of stainless steel

- The lower weight compared to stainless steel reduces installation costs, material use and improves handling.
- Quick and easy installation thanks to proven and installer-friendly soldering technology compared to TIG welding.



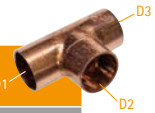
**29001a  
Bend 90° 1M**

Article Nr.	Dimension
129001A38	3/8
129001A12	1/2
129001A58	5/8
129001A34	3/4
129001A78	7/8
129001A118	1 1/8
129001A138	1 3/8
129001A158	1 5/8
129001A218	2 1/8



**29002a  
Bend 90° 2M**

Article Nr.	Dimension
129002A38	3/8
129002A12	1/2
129002A58	5/8
129002A34	3/4
129002A78	7/8
129002A118	1 1/8
129002A138	1 3/8
129002A158	1 5/8
129002A218	2 1/8



**29130  
Tee**

Article Nr.	Dimension
12913038	3/8
12913012	1/2
12913058	5/8
12913034	3/4
12913078	7/8
129130118	1 1/8
129130138	1 3/8
129130158	1 5/8
129130218	2 1/8
129130123838	1/2 x 3/8 x 3/8
129130121238	1/2 x 1/2 x 3/8
129130123812	1/2 x 3/8 x 1/2
129130581212	5/8 x 1/2 x 1/2
129130581258	5/8 x 1/2 x 5/8
129130583858	5/8 x 3/8 x 5/8
129130585838	5/8 x 5/8 x 3/8
129130585812	5/8 x 5/8 x 1/2
129130341234	3/4 x 1/2 x 3/4
129130345834	3/4 x 5/8 x 3/4
129130343412	3/4 x 3/4 x 1/2
129130343458	3/4 x 3/4 x 5/8
129130781478	7/8 x 1/4 x 7/8
129130781278	7/8 x 1/2 x 7/8
129130783478	7/8 x 3/4 x 7/8
129130785878	7/8 x 5/8 x 7/8
129130787812	7/8 x 7/8 x 1/2
129130787858	7/8 x 7/8 x 5/8
129130787834	7/8 x 7/8 x 3/4
12913011814118	1 1/8 x 1/4 x 1 1/8
12913011834118	1 1/8 x 3/4 x 1 1/8
1291301187812	1 1/8 x 7/8 x 1/2
12913011878118	1 1/8 x 7/8 x 1 1/8
12913011811834	1 1/8 x 1 1/8 x 3/4
12913011811878	1 1/8 x 1 1/8 x 7/8
12913013814138	1 3/8 x 1/4 x 1 3/8
12913013834138	1 3/8 x 3/4 x 1 3/8
12913013878138	1 3/8 x 7/8 x 1 3/8
129130138118138	1 3/8 x 1 1/8 x 1 3/8
12913013813834	1 3/8 x 1 3/8 x 3/4
12913013813878	1 3/8 x 1 3/8 x 7/8
129130138138118	1 3/8 x 1 3/8 x 1 1/8
12913015814158	1 5/8 x 1/4 x 1 5/8
129130158118158	1 5/8 x 1 1/8 x 1 5/8
129130158138158	1 5/8 x 1 3/8 x 1 5/8
12913015815834	1 5/8 x 1 5/8 x 3/4
12913015815878	1 5/8 x 1 5/8 x 7/8
129130158158118	1 5/8 x 1 5/8 x 1 1/8
129130158158138	1 5/8 x 1 5/8 x 1 3/8
129130218138218	2 1/8 x 1 3/8 x 2 1/8
129130218158218	2 1/8 x 1 5/8 x 2 1/8



**29040  
Bend 45° 1M**

Article Nr.	Dimension
12904038	3/8
12904012	1/2
12904058	5/8
12904034	3/4
12904078	7/8
129040118	1 1/8
129040138	1 3/8
129040158	1 5/8
129040218	2 1/8



**29041  
Bend 45° 2M**

Article Nr.	Dimension
12904138	3/8
12904112	1/2
12904158	5/8
12904134	3/4
12904178	7/8
129041118	1 1/8
129041138	1 3/8
129041158	1 5/8
129041218	2 1/8

**29002AR  
Bend Reduction**

Article Nr.	Dimension
129002AR7834	7/8 x 3/4
129002AR11878	1 1/8 x 7/8
129002AR138118	1 3/8 x 1 1/8
129002AR158138	1 5/8 x 1 3/8

**Technical data**

SANHA RefHP fittings for capillary brazing made of CuFe2P for piping made of copper materials are specially developed for energy-efficient cooling systems and have inch dimensions (diameter) according to ASTM B 280. Their dimensions and tolerances comply with product standards EN 1254-1 and EN 1254-5 and are appropriate for 'lap joints' according to EN 14276-1, Annex B in piping according to EN 378-2 and EN 14276-2. For connections with materials according to prEN 1412 (except numbers 000 and 400) we advise flux FH 10 (SANHA art.no. 84948) according to EN 1045.

**Operating conditions for  
SANHA RefHP Fittings  
from CuFe2P**

Outside pipe diameter	$d \leq 2 \frac{1}{8}''$
Operating pressure	130 bar
Operating temperature SANHA RefHP	-196 °C up to +150 °C

**29240  
Reduction**



Article Nr.	Dimension
1292401238	1/2 x 3/8
1292405812	5/8 x 1/2
1292403458	3/4 x 5/8
1292407834	7/8 x 3/4
12924011812	1 1/8 x 1/2
12924011878	1 1/8 x 7/8
12924013812	1 3/8 x 1/2
12924013858	1 3/8 x 5/8
12924013834	1 3/8 x 3/4
12924013878	1 3/8 x 7/8
129240138118	1 3/8 x 1 1/8
12924015834	1 5/8 x 3/4
12924015878	1 5/8 x 7/8
129240158118	1 5/8 x 1 1/8
129240158138	1 5/8 x 1 3/8
129240218158	2 1/8 x 1 5/8

**29270  
Coupling**



Article Nr.	Dimension
12927038	3/8
12927012	1/2
12927058	5/8
12927034	3/4
12927078	7/8
129270118	1 1/8
129270138	1 3/8
129270158	1 5/8
129270218	2 1/8

**29243  
Reduction**



Article Nr.	Dimension
1292431238	1/2a x 3/8
1292435838	5/8a x 3/8
1292435812	5/8a x 1/2
1292433438	3/4a x 3/8
1292433412	3/4a x 1/2
1292433458	3/4a x 5/8
1292437838	7/8a x 3/8
1292437812	7/8a x 1/2
1292437858	7/8a x 5/8
1292437834	7/8a x 3/4
12924311812	1 1/8a x 1/2
12924311858	1 1/8a x 5/8
12924311834	1 1/8a x 3/4
12924311878	1 1/8a x 7/8
129243138118	1 3/8a x 1 1/8
12924315878	1 5/8a x 7/8
129243158138	1 5/8a x 1 3/8
129243218118	2 1/8a x 1 1/8
129243218158	2 1/8a x 1 5/8

**29243IM  
Reduction**



Article Nr.	Dimension
129243IM1212	1/2a x 12
129243IM5815	5/8a x 15
129243IM3418	3/4a x 18
129243IM7822	7/8a x 22
129243IM11828	1 1/8a x 28
129243IM13835	1 3/8a x 35
129243IM15842	1 5/8a x 42

**29301  
End cap**



Article Nr.	Dimension
12930138	3/8
12930112	1/2
12930158	5/8
12930134	3/4
12930178	7/8
129301118	1 1/8
129301138	1 3/8
129301158	1 5/8
129301218	2 1/8

**29245  
SANHA Ref HP Coupling M/F**

Article Nr.	Dimension
12924534	3/4
12924578	7/8
129245118	1 1/8
129245138	1 3/8
129245158	1 5/8
129245218	2 1/8





# SANHA RefHP – Premium Piping System

**SANHA**  
a perfect fit

## With safety on your side

### SANHA offers genuine advantages

As a family enterprise for over 50 years we have been observing a simple principle: every pipe and every fitting must give the customer added value in terms of safety and practical use at a fair price. This is our mission and, at the same time, the best recommendation from our satisfied customers.

As a specialist for pipeline systems we offer a unique breadth and depth of products for all of the usual connection techniques and applications from a one stop shop. Tried and tested installation techniques are as much a part of our program as practice-oriented innovations.

**And that's why: SANHA. Always a perfect fit.**

#### Your advantages:

**1 Always a perfect fit**

Our customers are central to all our activities. As a family enterprise, SANHA highly values an active close and long term relationship with all our partners, from designers, installers, contractors and trading companies. With over fifty years of service, we are committed to close support of our customers, with a highly experience local and international technical service.

**2 Large product range**

SANHA offers a wide material, product and dimension range, multiple connection methods, with significant expertise and experience – all from a one stop shop. SANHA, the pipeline specialist.

**3 Guaranteed safety**

SANHA has all the important approvals, certifications and warranties, backed up by WRAS and BSI, ensuring you are always on the safe side.

**4 Nationwide technical service**

SANHA is pleased to offer a wide range of services from installation training, technical seminars, design advice, specifications and on site support as and when required.